

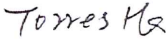




TEST REPORT

Kunde: <i>Client:</i>	RISE OPTOELECTRONICS CO., LTD		
Adresse: <i>Address:</i>	4F, Building 4A, Kelunte Ind.Park, Ganli Six Road, Buji, 518112 Shenzhen, CHINA		
Hersteller: <i>Manufacturer:</i>	RISE OPTOELECTRONICS CO., LTD		
Adresse: <i>Address:</i>	4F, Building 4A, Kelunte Ind.Park, Ganli Six Road, Buji, 518112 Shenzhen, CHINA		
Name der Marke: <i>Brand Name:</i>			
Beschreibung des Produkts: <i>Product Description:</i>	LED Underwater Light		
Modelle: <i>Models:</i>	See model list on page 2~3		
Bewertung: <i>Rating:</i>	See model list on page 2~3		
Verfahren: <i>Method:</i>	Clause 9 of IEC 60598-1:2014+A1:2017		
Prüfergebnis*: <i>Test result*:</i>	Pass		
Datum der Prüfung: <i>Date of Test:</i>	Datum der Emission: <i>Date of Issue:</i>	Klassifizierung: <i>Classification:</i>	Gegenstand der Prüfung: <i>Test item:</i>
2021-01-05~2021-01-06	2021-03-15	Commission Test	IP68 (1m) Test
Prüflabor (Testlabor) / Testing Laboratory: Shenzhen Southern LCS Compliance Testing Laboratory Ltd.			
Test von/Test by: 	Check von/Check by: 	Genehmigt von/Approved by: 	
Lisa Zeng/ Project Engineer	Torres He/ Director	Jesse Liu/ Manager	
<p>Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.</p> <p><i>Remark: The duplication of this report or parts of it and its use for advertising purposes is only allowed with permission of the testing laboratory. This report contains the result of examination of the product sample submitted by the appliance. A general statement concerning the quality of the products from the series manufacturer cannot be derived therefore.</i></p>			

**General product information:**

- All models have similar appearance except size and power are difference.
- Unless otherwise specified, the model 61063 was chosen as representative model to perform all test.

Model List:

Model	Rating
61051	12-24V, 18W max
61061	12-24V, 27W max
61011	12-24V, 9W max
61012	12-24V, 9W max
61013	12-24V, 9W max
61014	12-24V, 9W max
61015	12-24V, 9W max
61016	12-24V, 9W max
61052	12-24V, 12W max
61053	12-24V, 18W max
61062	12-24V, 27W max
61063	12-24V, 27W max
61064	12-24V, 27W max
61065	12-24V, 27W max
61071	12-24V, 36W max
61054	12-24V, 18W max
61055	12-24V, 24W max
61056	12-24V, 27W max
61067	12-24V, 27W max
61077	12-24V, 36W max
61301	12-24V, 18W max
61302	12-24V, 12W max
61311	12-24V, 27W max
61321	12-24V, 36W max
61601	12-24V, 27W max
61501	12-24V, 18W max
61511	12-24V, 27W max
62011	12-24V, 3W max
88181	12-24V, 12W max
88182	12-24V, 12W max
88186	12-24V, 12W max
88225	12-24V, 6W max
88226	12-24V, 6W max
88227	12-24V, 12W max
88232	12-24V, 18W max
88233	12-24V, 24W max
88234	12-24V, 30W max
88235	24V, 36W max



88236	24V, 48W max
61072	24V, 45W max
61073	24V, 36W max
61074	24V, 36W max
61081	24V, 54W max
61082	24V, 72W max
61083	24V, 45W max
61084	24V, 72W max
61091	24V, 72W max
61092	24V, 72W max
61101	24V, 108W max
61066	24V, 36W max
61075	24V, 54W max
61076	24V, 72W max
61093	24V, 72W max
61094	24V, 72W max
61102	24V, 144W max
61111	24V, 180W max
61121	24V, 180W max
61331	24V, 45W max
61341	24V, 54W max
61342	24V, 54W max
61351	24V, 54W max
61361	24V, 180W max
61521	24V, 36W max
61531	24V, 36W max
61541	24V, 36W max
61611	24V, 36W max
61612	24V, 45W max
61621	24V, 45W max
88183	24V, 60W max
88184	24V, 96W max
88185	24V, 252W max

Equipment used during test:

ID Number	Instrument	Model/ Type	Calibration Date
SLCS-S-031	Sand and dust test box	SG-500	2020/05/15
SLCS-S-040	Submersible test unit	X8	2020/05/15
SLCS-S-135	Digital hygrometer thermometer	HTC-1	2020/05/15
SLCS-S-072	Torque Driver	26RTD	2020/05/15
SLCS-S-073	Hi-pot tester	AN9602M	2020/05/15
SLCS-S-062	Frequency Converter	AN97020TS	2020/05/15
SLCS-S-058	Digital Power Meter	WT310	2020/05/15
SLCS-S-148	Air compressor	OTS-800	/

**Test Item:**

Tests for protection against dust-proof: IP6X

Test Method:

The tests should be carried out under the standard atmospheric condition.

Temperature range: 20°C to 30°C

Dust-proof luminaires (first characteristic IP numeral 6) shall be tested in a dust chamber similar To that shown in Figure 6, in which talcum powder is maintained in suspension by an air current.

The chamber shall contain 2 kg of powder for every cubic metre of its volume. The talcum powder used shall be able to pass through a square-meshed sieve whose nominal wire diameter is 50 μ m and whose nominal free distance between wires is 75 μ m. It shall not have been used for more than 20 tests.

The test shall proceed as follows.

- a) The luminaire is suspended outside the dust chamber and operated at rated supply voltage until operating temperature is achieved.
- b) The luminaire, whilst still operating, is placed with the minimum disturbance in the dust chamber.
- c) The door of the dust chamber is closed.
- d) The fan/blower causing the talcum powder to be in suspension is switched on.
- e) After 1 min, the luminaire is switched off and allowed to cool for 3 h whilst the talcum powder remains in suspension.

NOTE: The 1 min interval between switching on the fan/blower and switching off the luminaire is to ensure that the talcum powder is properly in suspension around the luminaire during initial cooling, which is most important with smaller luminaires. The luminaire is operated initially as in item a) to ensure the test chamber is not overheated.

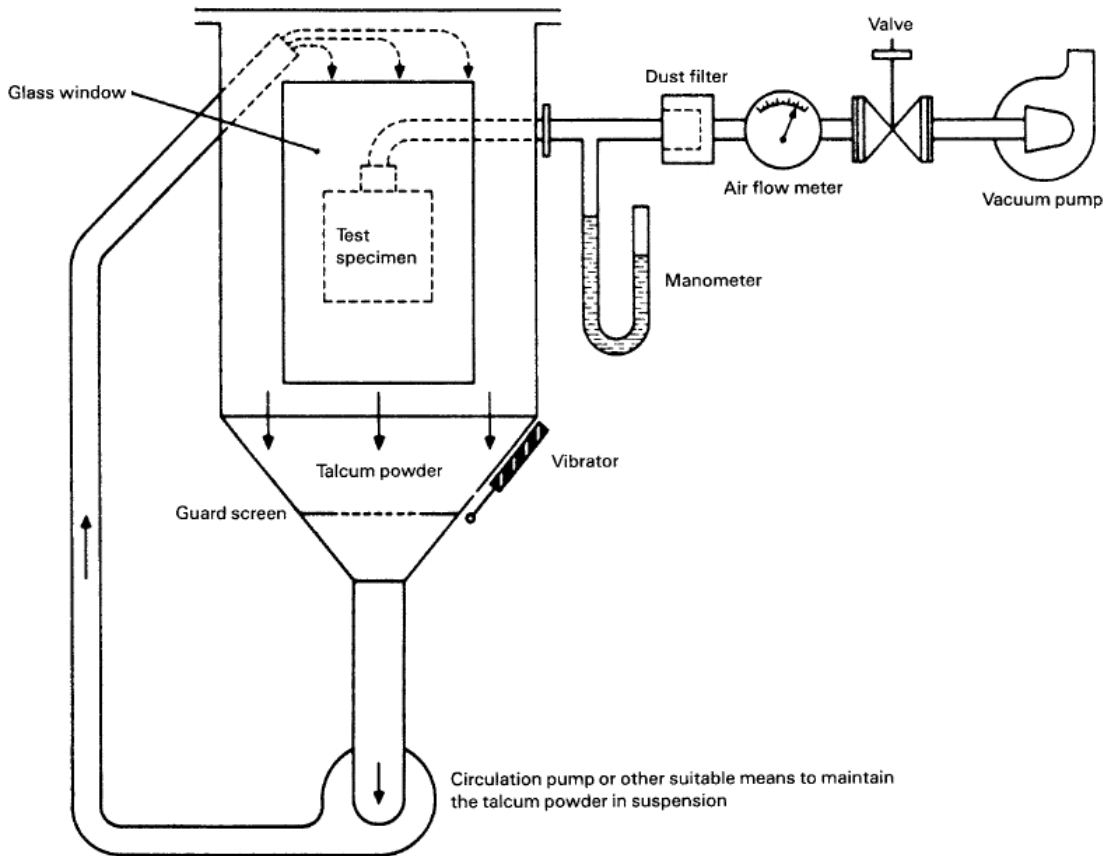
Acceptance Conditions:

After completion of the tests, the luminaire shall withstand the electric strength test specified in Section 10, and inspection shall show:

No deposit of talcum powder inside enclosures for dust-tight luminaires

Test Result:

Pass Fail



IEC 280/01

NOTE See IEC 60068-2-68, figure 2 valid for La2 only.

Figure 2 – Test device to verify protection against dust (dust chamber)

**Test Item:**

Tests for protection against ingress moisture: IPX8 1m

Test Method:

The tests should be carried out under the standard atmospheric condition.

Temperature range: 20°C to 30°C

Pressure watertight luminaires (second characteristic IP numeral 8) are heated either by switching on the lamp or by other suitable means, so that the temperature of the luminaire enclosure exceeds that of the water in the test tank by between 5 °C and 10 °C.

The luminaire shall then be switched off and subjected to a water pressure of 1,3 times that pressure which corresponds to the rated maximum immersion depth for a period of 30 min.

Before the tests for the second characteristic numeral, with the exception of IPX8, the luminaire complete with lamp(s) shall be switched on and brought to a stable operating temperature at rated voltage.

The water for the tests shall be at a temperature of 15 °C ± 10 °C.

Luminaires shall be mounted and wired as in normal use and placed in the most unfavourable position, complete with their protective translucent covers, if any, for the tests of IP.

Where connection is made by a plug or a similar device, then this shall be regarded as part of the complete luminaire and shall be included in the tests and similarly for any separate control gear.

For tests of IP, fixed luminaire intended for mounting with its body in contact with a surface shall be tested with an expanded metal spacer interposed between the luminaire and the mounting surface. The spacer shall be at least equal in overall size to the projection of the luminaire, and have dimensions as follows:

Longway of mesh	10 mm	to	20 mm
Shortway of mesh	4 mm	to	7 mm
Strand width	1,5 mm	to	2 mm
Strand thickness	0,3 mm	to	0,5 mm
Overall thickness	1,8 mm	to	3 mm

Luminaires having provision for draining water by means of drain holes shall be mounted with the lowest drain hole open unless otherwise specified in the manufacturer's installation instructions.

If the installation instructions indicate that a luminaire is for ceiling or under-canopy mounting, the luminaire shall be attached to the underside of a flat board or plate which extends 10 mm beyond that part of the luminaire perimeter in contact with the mounting surface.

For recessed luminaires, the parts in the recess and the parts protruding from the recess shall each be tested according to their IP classification as indicated in the manufacturer's mounting instructions. A box encapsulating the part in the recess may be necessary for the test of IP.

Note: Portable luminaires, wired as in normal use, shall be placed in the most unfavourable position of normal use.

Glands, if any, shall be tightened with a torque equal to two-thirds of that applied to glands in the test of 4.12.5.

Fixing screws of covers, other than hand-operated fixing screws of glass covers, shall be tightened with a torque equal to two-thirds of that specified in Table 4.1.



Screwed lids shall be tightened with a torque having a value in newton metres numerically equal to one-tenth of the nominal diameter of the screw thread in millimetres. Screws fixing other caps shall be tightened with a torque equal to two-thirds of that specified in Table 4.1.

Acceptance Conditions:

After completion of the tests, the luminaire shall withstand the electric strength test specified in Section 10, and inspection shall show:

No trace of water on electrical connections, current carrying parts or on insulation where it could become a hazard for the user or surroundings, for example where it could reduce the creepage distances below the values specified in Section 11; the only exception to this is for SELV conductors where the voltage under load does not exceed 12 V r.m.s. or 30 V ripple free d.c. and the conductors are protected from corrosion.

No trace of water having entered in any part of a watertight or pressure watertight luminaire.

Test Result:

Pass Fail



Table 4.1 – Torque tests on screws

Nominal outer thread diameter of screw mm	Torque Nm		
	1	2	3
Up to and including 2,8	0,20	0,40	0,40
Over 2,8 up to and including 3,0	0,25	0,50	0,50
Over 3,0 up to and including 3,2	0,30	0,60	0,50
Over 3,2 up to and including 3,6	0,40	0,80	0,60
Over 3,6 up to and including 4,1	0,70	1,20	0,60
Over 4,1 up to and including 4,7	0,80	1,80	0,90
Over 4,7 up to and including 5,3	0,80	2,00	1,00
Over 5,3 up to and including 6,0	–	2,50	1,25
Over 6,0 up to and including 8,0	–	8,00	4,00
Over 8,0 up to and including 10,0	–	17,00	8,50
Over 10,0 up to and including 12,0	–	29,00	14,50
Over 12,0 up to and including 14,0	–	48,00	24,00
Over 14,0 up to and including 16,0	–	114,00	57,00

Table 4.2 – Torque tests on glands

Diameter of test rod mm	Moment	
	Metal glands Nm	Moulded plastic glands Nm
Up to 7	6,25	2,5
Over 7 up to 14	6,25	3,25
Over 14 up to 20	7,50	5
Over 20	10	7,50

Withstand the electric strength after IP6X test:

Test Location	Test Voltage	Broken or Flashover
Live parts and accessible parts	500V	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

Withstand the electric strength after IPX8 test:

Live parts and accessible parts	500V	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
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Photo Documentation:

Photo 1: Overall view of model 61063

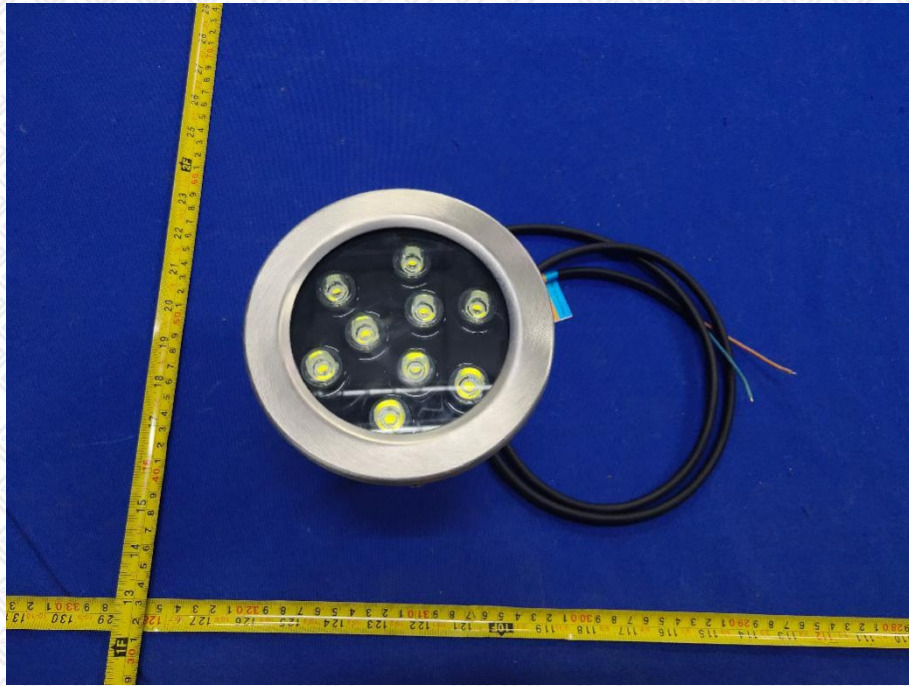


Photo 2: Overall view of model 61063



Photo Documentation:

Photo 3: IP6X test of model 61063



Photo 4: IPX8 test of model 61063





Photo Documentation:

Photo 5: Test result after IP6X and IPX8 test



----- End of Test Report-----